

**Special Order Information**  
**90-1328 Heads for 1986-2003 xl/Buell®**  
Please fax this form to 608-627-1488 when completed



Date \_\_\_\_\_

Dealer # \_\_\_\_\_

Dealer Name: \_\_\_\_\_ Ordered by: \_\_\_\_\_

E mail address: \_\_\_\_\_

Phone # \_\_\_\_\_ Fax # \_\_\_\_\_

*Please complete this form and return it to S&S Cycle Inc. so your special order parts can be processed. This form will ensure that your order will be placed correctly and the heads produced to your specifications. Items ordered per this form must be paid in full before production. Any specifications other than those listed will require a drawing or blueprint, and will only be able to be ordered from November 1<sup>st</sup> through March 1<sup>st</sup>.*

Check the box in each area that describes your specific application

Quantity: \_\_\_\_\_

**Model:**

- Sportster®
- Buell®

**Head Set or Single:**

- Set of Heads
- Front Only
- Rear Only

**Assembled:**

- Yes
- No

**Bore Size:**

- 3-1/2" (Stock) or 3-5/8"
- 4"

**Case Style:**

- Stock Early (86-90) (4 speed)
- Stock Late (91-03) (5 speed)
- SA Early (86-90) (4 speed)
- SA Late (91-03) (5 speed)

**Head Bolt Pattern:**

- Stock Bolt Pattern
- S&S 4" Bore Bolt Pattern
- Specify (Print Required)



**Chamber Volume:**

- No Chamber Machining*
- Super Stock Chamber Machining - (3-1/2" (stock) or 3-5/8" Option Only)*
- 76cc Chamber Machining (decked 85cc) - (4" Bore Option Only)*
- 85cc Chamber Machining - (4" Bore Option Only)*

**Install Valve Guides:**

- Install Guides (defaulted to yes if assembly is yes)*
- Include Guides but Don't Install*

**Spring Type: (Only ask if yes to assembly)**

- .640" Triple Steel*
- .640" Triple Titanium*
- .585" Dual Steel*

**Deck Heads:**

- Yes*
- No*

**Deck Heads Amount: (Only answer if yes to deck heads)**

- 0.000 – 0.100" \_\_\_\_\_ specify*

**Spark Plug Thread:**

- 12mm*
- 14mm*

**Compression Release Machining: (Only answer if 4" Bore is chosen)**

- Yes machine for compression release*
- No do not machine for compression release*

**Compression Release: (Only answer if yes to compression release machining)**

- Compression Release Plugs*
- Manual Compression Release*
- Electric Compression Release*
- No Compression Release*

**Machine with Front Motor Mount Boss:**

- Sportster®*
- Buell (94-02)*
- None*



**Color:**

- Natural*
- Wrinkle Black Powder Coat*
- Gloss Black Powder Coat*
- Silver Powder Coat*

**Comments:** \_\_\_\_\_

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