



Special Order Information
169-0003 Manifold, Super E, 1-7/8", VOES,
1986-2006 XL, 1994-2002 Buell®
Please fax this form to 608-627-1488 when completed

Date _____ Dealer # _____

Dealer Name: _____ Ordered by: _____

E mail address: _____

Phone # _____ Fax # _____

Please complete this form and return it to S&S Cycle Inc. so your special order parts can be processed. This form will ensure that your order will be placed correctly and the manifolds produced to your specifications. Items ordered per this form must be paid in full before production. Any specifications other than those listed will require a drawing or blueprint, and will only be able to be ordered from November 1st through March 1st.

Check the box in each area that describes your specific application

Quantity: _____

Year Model:

- 1986-03 XL
- 2004-06 XL
- 1994-02 Buell®

How is the manifold measured:

- Port Center – Port Center Engine
- Port Center – Port Center Manifold
- Engine Component Measurements
- Port – Port Shortest Port Distance
- Port – Port Engine Shortest Distance
- Manifold Size Number
- S&S Measurement Tools

Deck Adjustment: (Option only if engine component measurements chosen)

- 0.000" – 0.900" _____ (Specify)

Deck Above Stock: (Option only if engine component measurements chosen)

- 0.000" – 1.500" _____ (Specify)

Base Plate: (Option only if engine component measurements chosen)

- 0.000" – 0.500" _____ (Specify)

Cylinder Length: (Option only if engine component measurements chosen)

- 2.500" – 6.750" _____ (Specify)

Heads Decked: (Option only if engine component measurements chosen)

- 0.000" – 0.200" _____ (Specify)



Ports Raised: **(Option only if engine component measurements chosen)**

0.000" – 0.750" _____ (Specify)

Effective Cylinder Length: **(Option only if engine component measurements chosen)**

((deck adjustment + deck above stock + base plate) + (cylinder length – heads decked + ports raised))

_____ (Specify)

Manifold Size Code: **(Option only if manifold size number measurement is chosen)**

341 – 426 _____ (Specify)

Port to Port Distance: **(Option only if any of the port measurements are chosen)**

3.410" – 4.260" _____ (Specify)

Head Style:

S&S (1.780")

Stock (1.625")

Manifold O.D.:

1.805" – 1.950" _____ (Specify)

Extra Vacuum Nipple:

Machine Extra Vacuum Nipple

Don't Machine Extra Vacuum Nipple

Measurement from S&S tool: **(Option only if S&S measurement tools is chosen)**

_____ (Specify)

Comments: _____

