

Instruction 510-0003
05-11-2010

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Installation: Shovelhead Head Bolts & Washers



See Fig.1, below left. One side of the washer has a special chamfer. This provides clearance to the radius on the underside of the head bolt.

See Fig. 2, below right. The chamfered side of each washer **MUST** face towards the head bolt flange as shown. Incorrect placement of the chamfered side of the head bolt washers may cause the washers to crack and break resulting in the head bolts coming loose.

Refer to the appropriate Service Manual for complete reassembly procedures and torque specifications.

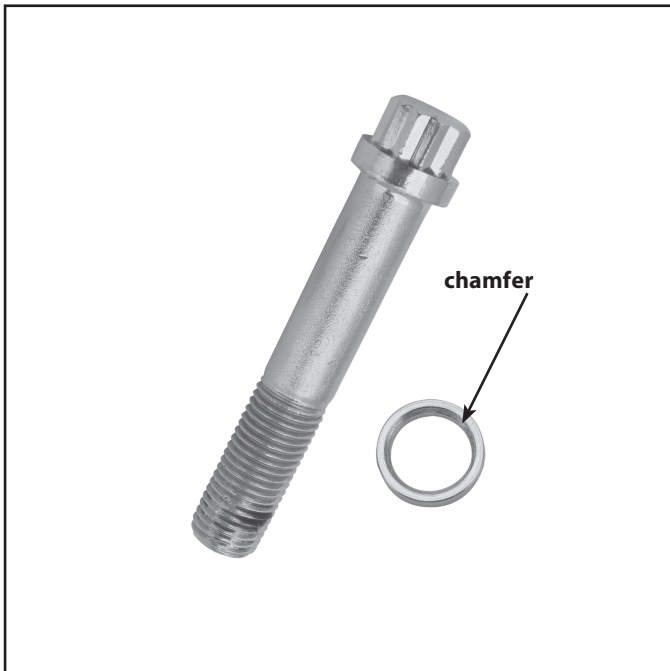


Fig. 1

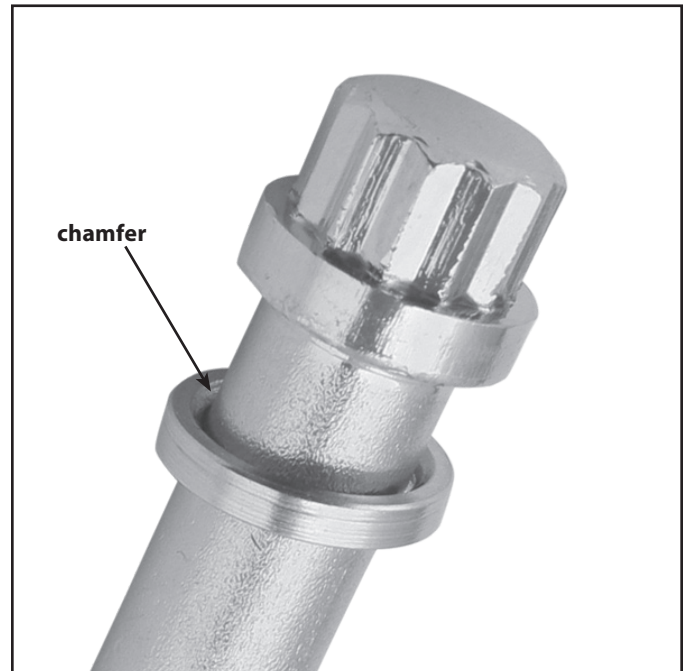


Fig. 2