



**Special Order Information**  
106-6385 Heads for 1984-up bt/1986-2003 xl B2  
Please fax this form to 608-627-1488 when completed

Date \_\_\_\_\_

Dealer # \_\_\_\_\_

Dealer Name: \_\_\_\_\_ Ordered by: \_\_\_\_\_

E mail address: \_\_\_\_\_

Phone # \_\_\_\_\_ Fax # \_\_\_\_\_

*Please complete this form and return it to S&S Cycle Inc. so your special order parts can be processed. This form will ensure that your order will be placed correctly and the heads produced to your specifications. Items ordered per this form must be paid in full before production. Any specifications other than those listed will require a drawing or blueprint, and will only be able to be ordered from November 1<sup>st</sup> through March 1<sup>st</sup>.*

Check the box in each area that describes your specific application

Quantity: \_\_\_\_\_

**Head Set or Single:**

- Set of Heads
- Front Only
- Rear Only

**Assembled:**

- Yes
- No

**Pushrod Geometry:**

- Stock Twin Cam 99-up bt
- SA Twin Cam 99-up bt
- SA Big Twin 84-99
- SA Early 86-90
- SA Late 91-03

**Head Bolt Pattern:**

- Twin Cam Stock Head Bolt Pattern
- 4-1/8" Bore Bolt Pattern (124")
- 4-3/8" Bore Bolt Pattern (126"/145")
- Jims 120/131/135 Bolt Pattern
- Specify (Print Required)

**Do you want CNC ported heads:**

- Yes
- No (As Cast Ports) *(Option only if big twin or sportster pushrod geometry is chosen)*
- No, I'd like to port my own *(Option if no to assembly is chosen)*



**Chamber Machining:**

- 104cc Chamber (124") Pop Up Piston
- 93cc (decked) Chamber Machining (126")
- 105cc Chamber Machining (145") flat top piston
- 106cc Chamber Machining w/16 degree cut
- No Chamber Machining

**Seat Pocket Machining:**

- Normal Machining Seat Pocket
- No Seat Pocket Machining

**VFI Clearance:**

- Yes
- No

**Exhaust Face Machining:**

- 2-Bolt Exhaust Machining
- 4-Bolt Exhaust Machining

**Exhaust Mounting Hardware:**

- 2-Bolt Hardware
- 4-Bolt Hardware
- No Hardware Needed

**Machine Valve Guide: (Only answer if no to assembly)**

- Yes, Machine
- No, do not Machine

**Install Valve Seats:**

- Install Seats - *(defaulted if yes is chosen for assembly)*
- Include Seats but Don't Install *(defaulted to no if I'll port my own heads is chosen)*

**Do you want the seats cut:**

- Yes
- No *(defaulted to no if I'll port my own heads is chosen)*

**Install Valve Guides:**

- Install Guides - *(defaulted if yes is chosen for install valve seats or yes is chosen for assembly)*
- Include Guides but Don't Install

**Valve Guides:**

- 106-2166 Cast Iron
- 90-2220 Bronze

**Do you want valves and seals? (Only answer if no to assembly)**

- Yes
- No



**Intake kit and/or hardware: (Only answer if a head set is chosen)**

- Flanges & Seals*
- 16-3595 Super D Manifold w/hardware*
- 160-0039 70mm Throttle Hog w/hardware*
- None*

**Do you want a Stealth Air Cleaner Kit: (Only answer if a throttle hog is chosen above)**

- Yes*
- No*

**Spring Type:**

- 90-2079 .660" lift (Option for cast guide only)*
- 90-2080 .720" lift*
- No Springs Needed (Valves Included) (Only answer if no to assembly)*

**Deck Heads:**

- Yes*
- No*

**Deck Heads Amount: (Only answer if yes to deck heads is chosen)**

- 0.000 – 0.100" \_\_\_\_\_ specify*

**Do you want rocker box gaskets:**

- No*
- Each*
- Pair*

**Do you want head bolts:**

- No*
- Head bolts for one head*
- Head bolts for a set of heads*

**Spark Plug Thread:**

- 12mm (defaulted)*

**Compression Release Machining:**

- Yes, Machine*
- No, do not Machine*

**Include Compression Release: (Only answer if yes to compression release machining)**

- Compression Release Plugs*
- Manual Compression Release*
- Electric Compression Release*
- No Compression Release Needed*

**Color:**

- Natural*
- Wrinkle Black Powder Coat*
- Gloss Black Powder Coat*
- Silver Powder Coat*

**Comments:**

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