

Instruction 510-1070
07.10.2025

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Installation Instructions:

S&S 49-state 4.5" Swindler Muffler kit (PN 550-1125/550-1126)

Fits 2020-up Indian® Challenger Models



Motorcycle Preparation

1. Remove the saddlebags from your motorcycle following your factory service manual.
2. Remove the stock mufflers, resonator box, large collector/header heatshield and all associated bracketry from your motorcycle following your factory service manual. Retain the gasketed clamp, gasket and flared flange on the rear of the header (*see Image 1*).

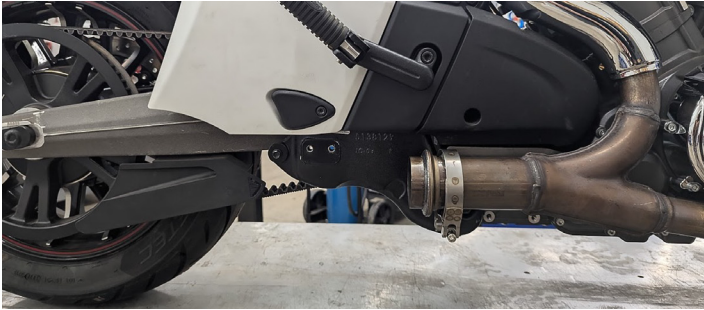


Image 1

Swindler Exhaust Installation

3. Slide inlet of Swindler muffler over the header outlet. Align the muffler bracket and antenna bracket (if equipped) with the mount bracket on the rear of the motorcycle. Loosely install supplied button head M8x14mm screws through the rear muffler mounting bracket and into the muffler (*see Image 2*).



Image 2

4. Slide gasket and flange to meet muffler inlet flange and install the gasketed clamp. (*see Image 3*).



Image 3

5. Reinstall collector/header heatshield according to your factory service manual taking care to properly align all parts (*see Image 4*).



Image 4

6. Torque muffler mount screws to 15 ft lbs, and gasketed clamp screw according to your factory service manual.
7. Reinstall right side saddle bag according to your factory service manual.

Saddlebag Mount Installation

8. Remove front bag mount standoff (*see Image 5*). You will not need the billet aluminum piece to install the bag mount but you will need the threaded stud.



Image 5

9. Install the S&S left side bag mount using the stock threaded stud (*See Image 6 and Image 7*) and the supplied M8 x 16mm button head screws and M8 lock nuts. Torque stock threaded stud according to your factory service manual and supplied screws/nuts to 15 ft lbs.

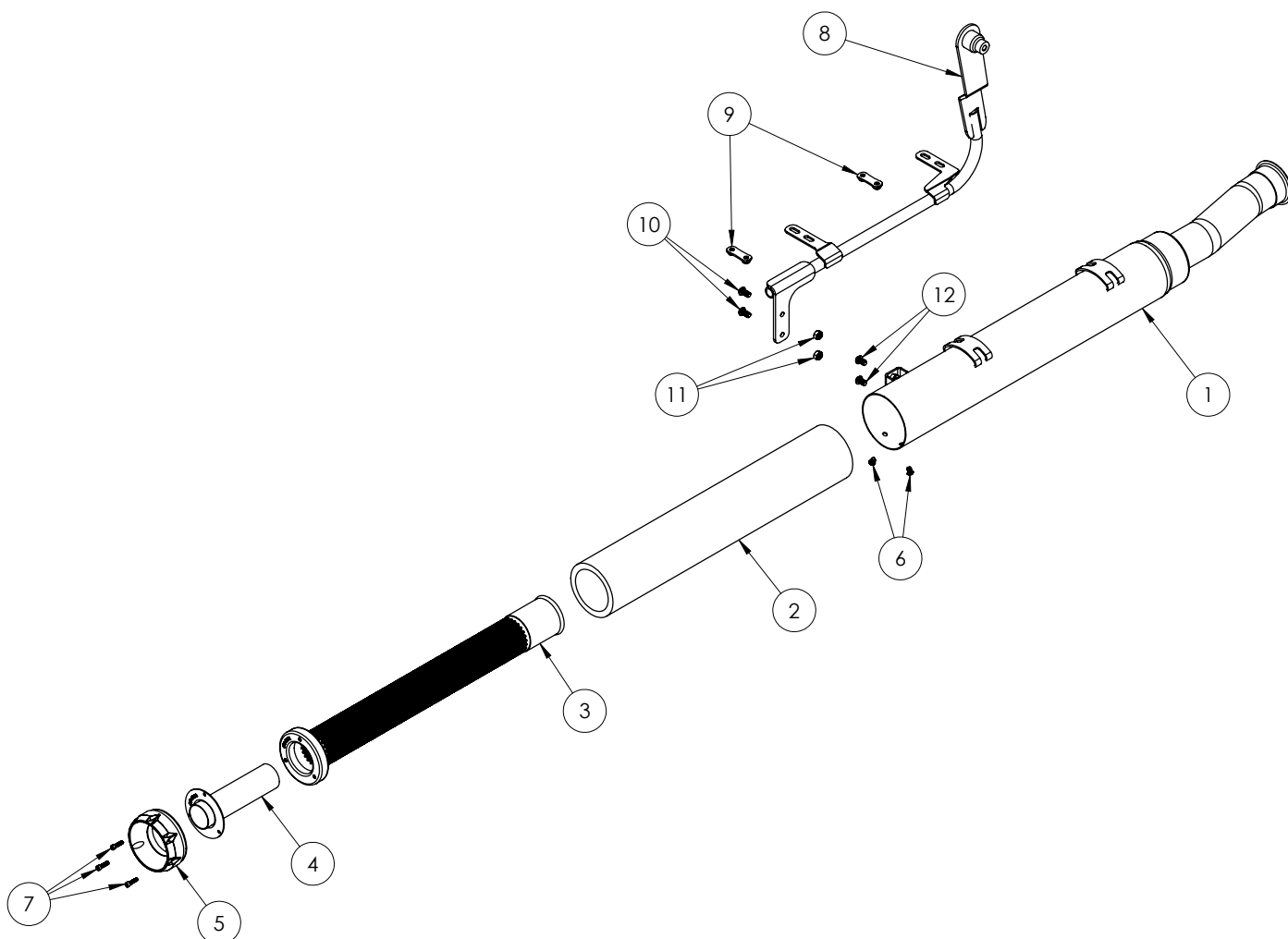
10. Install the stock rubber washer to the top front bag mount (*see Image 6*) and install the saddle bag using the stock hardware for the top two mounts and the 4 stock fasteners that screw in the bottom of the saddlebag according to your factory service manual.



Image 6



Image 7



Item #	Description	Part #	QTY
1	MUFFLER, BODY, STOCK HEADER, SWINDLER, BLACK, 2020-UP INDIAN® CHALLENGER	551-2302	1
	MUFFLER, BODY, STOCK HEADER, SWINDLER, CHROME, 2020-UP INDIAN® CHALLENGER	551-2303	1
2	INSULATION, MUFFLER, PILLOW PACK, ROLLED, 3.87" OD X 3" ID X 22	551-1764	1
3	BAFFLE, ASSEMBLY, 4" MUFFLER, 2.5" OD PERF X 2.5" INLET X 22.875	551-2304	1
4	BAFFLE, MUFFLER, 4", BLACK, SAE J2825	551-0063	1
5	CAP, END, MUFFLER, SUPER STREET, POWDERCOATED, 4", GLOSS BLACK, DIE CAST	551-1357	1
6	SCREW, BHC, HIGH TEMP LOCK PATCH, 1/4-20 X 3/8", STAINLESS STEEL	500-0441	2
7	SCREW, SHC, HIGH TEMP LOCK PATCH, 10-32 X 3/4", STAINLESS STEEL	500-0569	3
8	BRACKET, ASSEMBLY, LEFT, BAG MOUNT, POWDERCOATED, INDIAN® CHALLENGER	551-1880	1
Hardware Kit (551-2306)			
11	PLATE, NUT, M6 X 1, 33mm HOLE SPACING, STAINLESS STEEL	551-2113	2
12	SCREW, BHC, M8 X 16mm, STAINLESS STEEL	500-1189	2
13	NUT, LOCK, NYLON INSERT, M8 X 1.25mm X 13mm X 8mm, STAINLESS STEEL	500-1100	2
14	SCREW, BHC, M8 X 1.25 X 14mm, STAINLESS STEEL	500-1354	2

Safety and Warranty Info:

DISCLAIMER:

S&S parts are designed for high performance, closed course, racing applications and are intended for the very experienced rider only. The installation of S&S parts may void or adversely affect your factory warranty. In addition such installation and use may violate certain federal, state, and local laws, rules and ordinances as well as other laws when used on motor vehicles used on public highways, especially in states where pollution laws may apply. Always check federal, state, and local laws before modifying your motorcycle. It is the sole and exclusive responsibility of the user to determine the suitability of the product for his or her use, and the user shall assume all legal, personal injury risk and liability and all other obligations, duties, and risks associated therewith.

*Qualified manufacturer declared U.S. 50-State emissions compliant part on all MY 2017-2025 FL touring models

SAFE INSTALLATION AND OPERATION RULES:

Before installing your new S&S part it is your responsibility to read and follow the installation and maintenance procedures in these instructions and follow the basic rules below for your personal safety.

- Gasoline is extremely flammable and explosive under certain conditions and toxic when breathed. Do not smoke. Perform installation in a well ventilated area away from open flames or sparks.
- If motorcycle has been running, wait until engine and exhaust pipes have cooled down to avoid getting burned before performing any installation steps.
- Before performing any installation steps disconnect battery to eliminate potential sparks and inadvertent engagement of starter while working on electrical components.
- Read instructions thoroughly and carefully so all procedures are completely understood before performing any installation steps. Contact S&S with any questions you may have if any steps are unclear or any abnormalities occur during installation or operation of motorcycle with a S&S part on it.
- Consult an appropriate service manual for your motorcycle for correct disassembly and reassembly procedures for any parts that need to be removed to facilitate installation.
- Use good judgment when performing installation and operating motorcycle. Good judgment begins with a clear head. Don't let alcohol, drugs or fatigue impair your judgment. Start installation when you are fresh.
- Be sure all federal, state and local laws are obeyed with the installation.
- For optimum performance and safety and to minimize potential damage to carb or other components, use all mounting hardware that is provided and follow all installation instructions.
- Motorcycle exhaust fumes are toxic and poisonous and must not be breathed. Run motorcycle in a well ventilated area where fumes can dissipate.

IMPORTANT NOTICE:

Statements in this instruction sheet preceded by the following words are of special significance.



WARNING

Means there is the possibility of injury to yourself or others.



CAUTION

Means there is the possibility of damage to the part or motorcycle.

NOTE

Other information of particular importance has been placed in italic type.

S&S recommends you take special notice of these items.

WARRANTY:

All S&S parts are guaranteed to the original purchaser to be free of manufacturing defects in materials and workmanship for a period of twelve (12) months from the date of purchase. Merchandise that fails to conform to these conditions will be repaired or replaced at S&S's option if the parts are returned to us by the purchaser within the 12 month warranty period or within 10 days thereafter.

In the event warranty service is required, the original purchaser must call or write S&S immediately with the problem. Some problems can be rectified by a telephone call and need no further course of action.

A part that is suspect of being defective must not be replaced by a Dealer without prior authorization from S&S. If it is deemed necessary for S&S to make an evaluation to determine whether the part was defective, a return authorization number must be obtained from S&S. The parts must be packaged properly so as to not cause further damage and be returned prepaid to S&S with a copy of the original invoice of purchase and a detailed letter outlining the nature of the problem, how the part was used and the circumstances at the time of failure. If after an evaluation has been made by S&S and the part was found to be defective, repair, replacement or refund will be granted.

ADDITIONAL WARRANTY PROVISIONS:

- (1) S&S shall have no obligation in the event an S&S part is modified by any other person or organization.
- (2) S&S shall have no obligation if an S&S part becomes defective in whole or in part as a result of improper installation, improper maintenance, improper use, abnormal operation, or any other misuse or mistreatment of the S&S part.
- (3) S&S shall not be liable for any consequential or incidental damages resulting from the failure of an S&S part, the breach of any warranties, the failure to deliver, delay in delivery, delivery in non-conforming condition, or for any other breach of contract or duty between S&S and a customer.
- (4) S&S parts are designed exclusively for use in Harley-Davidson® and other American v-twin motorcycles. S&S shall have no warranty or liability obligation if an S&S part is used in any other application.

**14025 Cty Hwy G
Viola, Wisconsin 54664**

Phone: 608-627-1497 • Fax: 608-627-1488

Technical Service Phone: 608-627-TECH (8324)

Technical Service Email: sstech@sscycycle.com

Website: www.sscycycle.com