

Instruction 510-1048A
03.11.2025

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Installation Instructions:

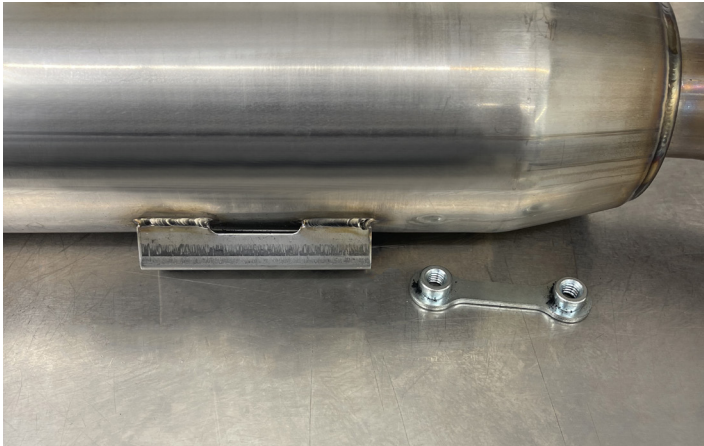
Sportster S Grand National Slip-Ons

Fits 2021-2024 H-D® Sportser S Models (part number 550-1111)



The Sportster® S is known for its performance-oriented design and modern features while maintaining the classic Sportster aesthetics. The Grand National® Sportster S slip-on mufflers perfectly complements this blend of tradition and technology. The Grand National Slip-on's use advanced materials and engineering to enhance performance, sound, and overall riding experience. The Grand National slip-on's are designed to optimize exhaust flow and give your Sportster S a distinctive, aggressive sound, all while staying true to its iconic roots.

1. Remove the stock exhaust system from your motorcycle following your factory service manual.
2. Locate the supplied dogbone retainers and slide them into the brackets on the muffler. See **Picture 1**.



Picture 1

3. Use the supplied bolts and bracket and attached to the mufflers as illustrated in **Picture 2**.



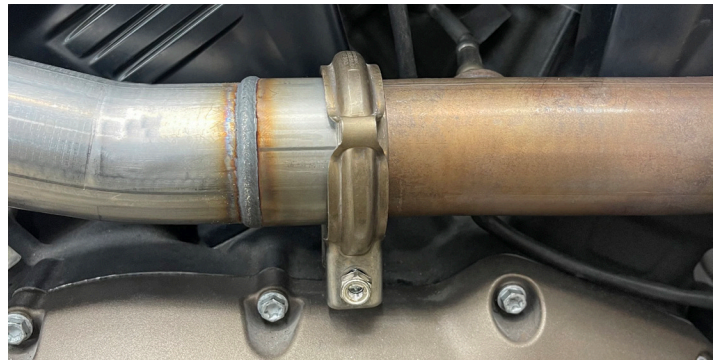
Picture 2

4. Install the mufflers to the head pipes using the stock HD clamps and gaskets.

NOTE: If stock HD gaskets are damaged please replace. **Picture 3 and 4** show clamps installed onto the head pipes.



Picture 3



Picture 4

5. Install the stock bolt into the hanger and S&S exhaust hanger bracket as illustrated in **Picture 5**.



Picture 5

6. Install the supplied clip onto the stock heat shield as illustrated in **Picture 6**.



Picture 6

7. Install the factory oxygen sensor into the pipe as illustrated in **Picture 7**.



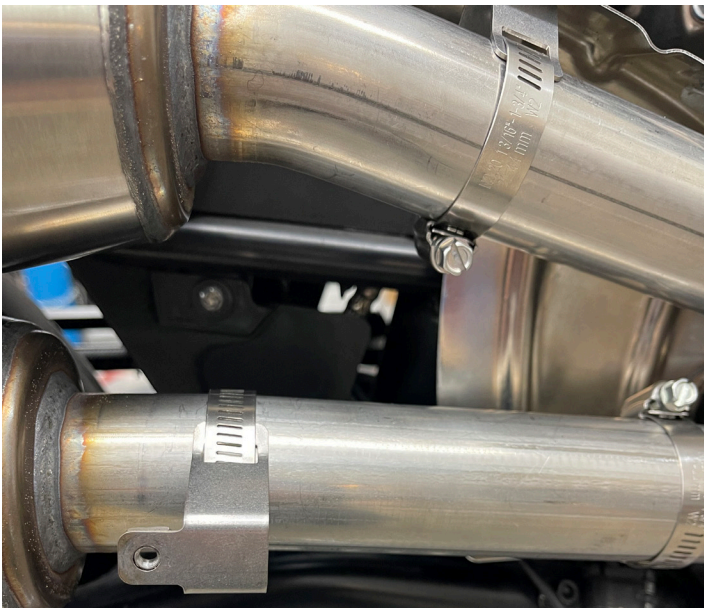
Picture 7

8. Install the heat shield onto the header pipe as illustrated in **Picture 8**. Use the supplied clip and attach to the heat shield and head pipe as illustrated in **Picture 8**.



Picture 8

9. Install the supplied heat shield clip onto the header as illustrated in **Picture 9**.



Picture 9

10. Install the stock heat shield using the stock hardware as illustrated in **Picture 10** and **Picture 11**.



Picture 10



Picture 11

11. Install the stock decorative heat shield cover **Picture 12 and 13**.

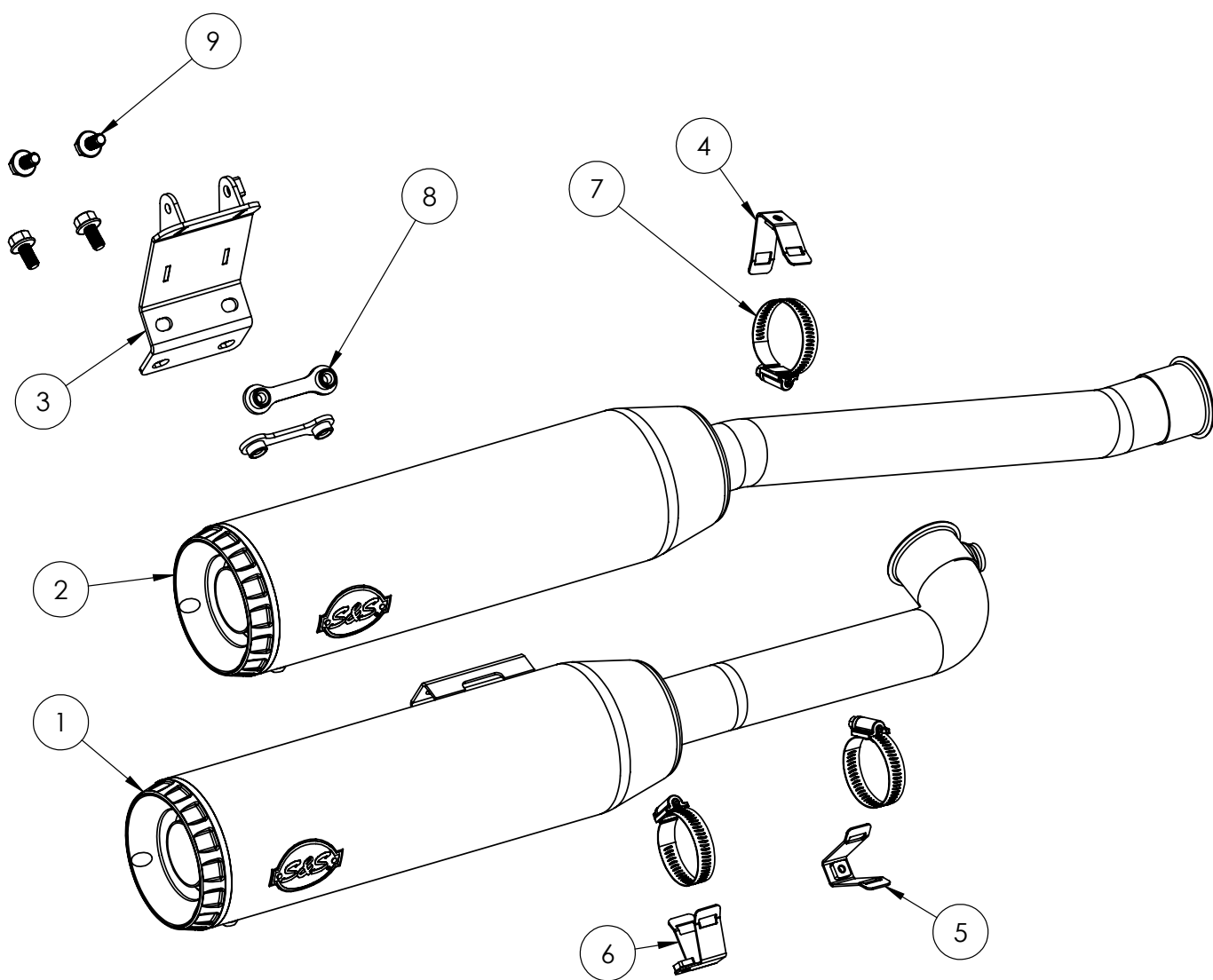


Picture 12



Picture 13

12. Ensure that all clamps and fasteners are tight that were installed.
13. Wipe down exhaust to remove all grease, dirt and fingerprints prior to starting the bike.



Item	Part #	Description	QTY
1	551-2181	MUFFLER, BOTTOM, GRAND NATIONAL, 50 STATE,BRUSHED, STAINLESS STEEL, 2021-UP SPORTSTER S®	1
2	551-2180	MUFFLER, TOP, GRAND NATIONAL, 50 STATE, BRUSHED, STAINLESS STEEL, 2021-UP SPORTSTER S®	1
3	551-2197	BRACKET, MUFFLER, 2 INTO 2, WELDED, BLACK, 2021-UP SPORTSTER S®	1
4	551-2194	BRACKET, HEAT SHIELD, WELDMENT, TOP, 18 GAUGE, STAINLESS STEEL, 2021-UP SPORTSTER S®	1
5	551-2195	BRACKET, HEAT SHIELD, WELDMENT, BOTTOM, 18 GAUGE, STAINLESS STEEL, 2021-UP SPORTSTER S®	1
6	551-2196	BRACKET, HEAT SHIELD, WELDMENT, BOTTOM, REAR, 18 GAUGE, STAINLESS STEEL, 2021-UP SPORTSTER S®	1
7	551-0527	CLAMP, HOSE, WORM DRIVE, SAE #20	3
8	551-0469	PLATE, NUT, 5/16-18 X 2", ZINC CLEAR	2
9	500-0984	SCREW, FLANGED, 5/16-18 X 5/8", ZINC PLATED	4

Safety and Warranty Info:

DISCLAIMER:

S&S parts are designed for high performance, closed course, racing applications and are intended for the very experienced rider only. The installation of S&S parts may void or adversely affect your factory warranty. In addition such installation and use may violate certain federal, state, and local laws, rules and ordinances as well as other laws when used on motor vehicles used on public highways, especially in states where pollution laws may apply. Always check federal, state, and local laws before modifying your motorcycle. It is the sole and exclusive responsibility of the user to determine the suitability of the product for his or her use, and the user shall assume all legal, personal injury risk and liability and all other obligations, duties, and risks associated therewith.

The words Harley®, Harley-Davidson®, H-D®, Sportster®, Evolution®, and all H-D part numbers and model designations are used in reference only. S&S Cycle is not associated with Harley-Davidson, Inc.

Exempt from emissions tampering regulations under CARB EO# K-010-44 for all 2021-2024 Sportster S models

SAFE INSTALLATION AND OPERATION RULES:

Before installing your new S&S part it is your responsibility to read and follow the installation and maintenance procedures in these instructions and follow the basic rules below for your personal safety.

- Gasoline is extremely flammable and explosive under certain conditions and toxic when breathed. Do not smoke. Perform installation in a well ventilated area away from open flames or sparks.
- If motorcycle has been running, wait until engine and exhaust pipes have cooled down to avoid getting burned before performing any installation steps.
- Before performing any installation steps disconnect battery to eliminate potential sparks and inadvertent engagement of starter while working on electrical components.
- Read instructions thoroughly and carefully so all procedures are completely understood before performing any installation steps. Contact S&S with any questions you may have if any steps are unclear or any abnormalities occur during installation or operation of motorcycle with a S&S part on it.
- Consult an appropriate service manual for your motorcycle for correct disassembly and reassembly procedures for any parts that need to be removed to facilitate installation.
- Use good judgment when performing installation and operating motorcycle. Good judgment begins with a clear head. Don't let alcohol, drugs or fatigue impair your judgment. Start installation when you are fresh.
- Be sure all federal, state and local laws are obeyed with the installation.
- For optimum performance and safety and to minimize potential damage to carb or other components, use all mounting hardware that is provided and follow all installation instructions.
- Motorcycle exhaust fumes are toxic and poisonous and must not be breathed. Run motorcycle in a well ventilated area where fumes can dissipate.

IMPORTANT NOTICE:

Statements in this instruction sheet preceded by the following words are of special significance.



WARNING

Means there is the possibility of injury to yourself or others.



CAUTION

Means there is the possibility of damage to the part or motorcycle.

NOTE

Other information of particular importance has been placed in italic type.

S&S recommends you take special notice of these items.

WARRANTY:

All S&S parts are guaranteed to the original purchaser to be free of manufacturing defects in materials and workmanship for a period of twelve (12) months from the date of purchase. Merchandise that fails to conform to these conditions will be repaired or replaced at S&S's option if the parts are returned to us by the purchaser within the 12 month warranty period or within 10 days thereafter.

In the event warranty service is required, the original purchaser must call or write S&S immediately with the problem. Some problems can be rectified by a telephone call and need no further course of action.

A part that is suspect of being defective must not be replaced by a Dealer without prior authorization from S&S. If it is deemed necessary for S&S to make an evaluation to determine whether the part was defective, a return authorization number must be obtained from S&S. The parts must be packaged properly so as to not cause further damage and be returned prepaid to S&S with a copy of the original invoice of purchase and a detailed letter outlining the nature of the problem, how the part was used and the circumstances at the time of failure. If after an evaluation has been made by S&S and the part was found to be defective, repair, replacement or refund will be granted.

ADDITIONAL WARRANTY PROVISIONS:

- (1) S&S shall have no obligation in the event an S&S part is modified by any other person or organization.
- (2) S&S shall have no obligation if an S&S part becomes defective in whole or in part as a result of improper installation, improper maintenance, improper use, abnormal operation, or any other misuse or mistreatment of the S&S part.
- (3) S&S shall not be liable for any consequential or incidental damages resulting from the failure of an S&S part, the breach of any warranties, the failure to deliver, delay in delivery, delivery in non-conforming condition, or for any other breach of contract or duty between S&S and a customer.
- (4) S&S parts are designed exclusively for use in Harley-Davidson® and other American v-twin motorcycles. S&S shall have no warranty or liability obligation if an S&S part is used in any other application.

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