

**Aluminum Cylinder Order Information Sheet**  
**91-4018, 91-4019, 91-4020**  
**Please fax this to 608-627-0766 when complete**

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Rev.1/8/04

Dealer #: \_\_\_\_\_

Date: \_\_\_\_\_

Dealer name: \_\_\_\_\_ Ordered by: \_\_\_\_\_

Email: \_\_\_\_\_

Phone: \_\_\_\_\_ Fax: \_\_\_\_\_

Please complete this form and return to S&S so your order for special order parts can be processed. This form will ensure that your order will be placed correctly, and the heads produced to your specifications. Items ordered per this form must be paid in full before production. Any specifications other than those listed require a customer supplied drawing or blueprint.

- • • **Check the box in each area that describes your specific application:** • • •

**Quantity** \_\_\_\_\_ *(sold in pairs)*

**Head Bolt Pattern**

- Description Name: \_\_\_\_\_
- Pattern Number: \_\_\_\_\_

**Base Bolt Pattern**

- Description Name: \_\_\_\_\_
- Pattern Number: \_\_\_\_\_

**Cylinder Length** *NOTE: Gasket to gasket length without fire ring.*

- Specify: \_\_\_\_\_

**Case Deck Height**

- Specify: \_\_\_\_\_

**Spigot Outside Diameter**

- Specify: \_\_\_\_\_

**Spigot Length**

- Specify: \_\_\_\_\_

**Bore Size**

- Specify: \_\_\_\_\_

**Pistons**

- Purchasing S&S pistons. Specify S&S part number here \_\_\_\_\_
- Not purchasing S&S pistons

**Cylinder finishing**

*Note: Cylinder finishing only available when S&S pistons are specified. Cylinders using pistons other than S&S must be finish honed by customer.*

- S&S to fit S&S piston to bore per S&S specs.
- Customer to finish hone. *Note: Customer must specify rough bore size here*\_\_\_\_\_

**Answer the following questions only if your cylinders are different from the print.**

**Head Bolt Fastener**

- 3/8 SHCS (0.56" Diameter)
- 7/16 SHCS (0.61" Diameter.)
- 3/8 SHCS (0.53" Diameter.)
- 3/8 12-Point Nut (0.61" Diameter.)

**Base Bolt Fastener**

- 3/8 SHCS (0.56" Diameter)
- 7/16 SHCS (0.61" Diameter.)
- 7/16 12-Point Nut (.705" Diameter.)
- 3/8 12-Point Nut (0.61" Diameter)
- 7/16 SHCS (0.66" Diameter.)

**Fire Ring Dimensions**

- Height: \_\_\_\_\_
- O.D.: \_\_\_\_\_

**O-Ring Dimensions**

- Depth: \_\_\_\_\_
- Groove Width: \_\_\_\_\_
- O.D.: \_\_\_\_\_
- No O-Ring Groove: \_\_\_\_\_

**Comments** \_\_\_\_\_  
\_\_\_\_\_