



Special Order Information
91-4020 Steel/Aluminum Race Cylinders
Please fax this form to 608-627-1488 when completed

Date _____

Dealer # _____

Dealer Name: _____ Ordered by: _____

E mail address: _____

Phone # _____ Fax # _____

Please complete this form and return it to S&S Cycle Inc. so your special order parts can be processed. This form will ensure that your order will be placed correctly and the cylinders produced to your specifications. Items ordered per this form must be paid in full before production. Any specifications other than those listed will require a drawing or blueprint, and will only be able to be ordered from November 1st through March 1st.

Check the box in each area that describes your specific application

Quantity: _____

Fuel Type:

- Gasoline
- Nitro

Cylinder Type:

- Steel (Finless)
- Aluminum (Finned) *(gasoline option only)*

Bore Size: (Only answer if steel cylinder type is chosen)

- 3.625" - 4.800" _____ Specify

Bore Size: (Only answer if aluminum cylinder type is chosen)

- 4.375" - 4.800" _____ Specify

Head Bolt Pattern:

- 3.625 *(Steel Option Only)*
- 3.812 *(Steel Option Only)*
- 4.000 *(Steel Option Only)*
- 4.375
- 4.600
- 4.800
- No Head Bolt Pattern
- Other (Print Required)



Cylinder Base Bolt Pattern:

- 3.625 *(Steel Option Only)*
- 3.812 *S&S Expanded (Steel Option Only)*
- 4.000 *(Steel Option Only)*
- 4.250 4-1/4" *Delkron (Steel Option Only)*
- 4.375
- 4.600
- 4.800
- No Base Bolt Pattern*
- Other (Print Required)*

Cylinder Length: (Only answer if steel cylinder type is chosen)

- 3.000" – 5.800" _____ *Specify*

Cylinder Length: (Only answer if aluminum cylinder type is chosen)

- 4.000" – 5.800" _____ *Specify*

Case Deck Height:

- 5.375" – 7.125" _____ *Specify*

Spigot Outside Diameter: (Only answer if steel cylinder type is chosen)

- 3.825" – 5.025" _____ *Specify*

Spigot Outside Diameter: (Only answer if aluminum cylinder type is chosen)

- 4.500" – 5.025" _____ *Specify*

Spigot Length:

- 0.500" – 3.000" _____ *Specify*

Fire Ring Machining:

- Specify*
- No Fire Ring Machining*
- Standard Fire Ring Machining*

Fire Ring Height: (Only answer if specify fire ring machining is chosen)

- 0.000" – 0.250" _____ *Specify*

Fire Ring Diameter: (Only answer if specify fire ring machining is chosen)

- 0.000" – 5.400" _____ *Specify*

O-Ring Machining:

- Specify*
- No O-Ring Machining*
- Standard O-Ring Machining*



O-Ring Groove Depth: (Only answer if specify o-ring machining is chosen)

_____ *Specify*

O-Ring Groove Width: (Only answer if specify o-ring machining is chosen)

_____ *Specify*

O-Ring Groove Diameter: (Only answer if specify o-ring machining is chosen)

_____ *Specify*

Honing Required:

Yes

No

Rough Bore Diameter: (Only answer if no to honing required is chosen)

_____ *Specify*

Fit to Piston: (Only answer if yes to honing required is chosen)

Yes

No

What Pistons: (Only answer if yes to fit piston)

S&S Piston Part Number

COM – Customer Supplied

S&S Piston Part Number: (Only answer if S&S piston part number chosen)

_____ *specify*

What Clearance: (Only answer if yes to fit piston)

_____ *specify*

Finished Hone Size: (Only answer if no to fit piston)

_____ *specify*

Comments: _____

