

**Special Order Information**  
**91-3604 Cylinder for 1986-2003**  
**Harley Davidson® Sportster®**  
Please fax this form to 608-627-1488 when completed



Date \_\_\_\_\_ Dealer # \_\_\_\_\_  
Dealer Name: \_\_\_\_\_ Ordered by: \_\_\_\_\_  
E mail address: \_\_\_\_\_  
Phone # \_\_\_\_\_ Fax # \_\_\_\_\_

*Please complete this form and return it to S&S Cycle Inc. so your special order parts can be processed. This form will ensure that your order will be placed correctly and the cylinders produced to your specifications. Items ordered per this form must be paid in full before production. Any specifications other than those listed will require a drawing or blueprint, and will only be able to be ordered from November 1<sup>st</sup> through March 1<sup>st</sup>.*

Check the box in each area that describes your specific application

Quantity: \_\_\_\_\_

Pair or Single:

- Set, cylinders only
- Front only
- Rear only
- Kit, w/ cylinders, pistons, rings & gaskets

Year Model:

- 1986-2003 \_\_\_\_\_

Bore Size:

- 3-1/2" (3.500")
- 3-5/8" Bore (3.625")
- 4" Bore

**(Please use the cylinder length min-max that matches the bore size selection)**

Cylinder Length: (3-1/2" Bore)

- 4.600" – 5.650" \_\_\_\_\_

Cylinder Length: (3-5/8" Bore)

- 4.600" – 5.795" \_\_\_\_\_

Cylinder Length: (4" Bore)

- 4.230" – 5.750" \_\_\_\_\_



**Spigot Length:**

**\*\*\* Max Spigot Length = (case deck - ½ flywheel diameter - .060")\*\*\***

0.500" - 2.00" \_\_\_\_\_

**Fit Piston: (Only answer if a kit is chosen)**

- Fit Pistons  
 No Fitment

**Piston: (Only answer if a kit is chosen)**

**3-1/2" Bore Pistons:**

- 92-2016 Piston, Set, 3-1/2" x 4-5/8", Standard, Super Stock® Heads, FD, .792" WP, HSF
- 92-2017 Piston, Set, 3-1/2" x 4-5/8", +.010", Super Stock® Heads, FD, .792" WP, HSF
- 92-2018 Piston, Set, 3-1/2" x 4-5/8", +.020", Super Stock® Heads, FD, .792" WP, HSF
- 92-2046 Piston, Set, 3-1/2" x 4-5/8", Standard, Super Stock® Heads, RD, .792" WP, HSF
- 92-20465 Piston, Set, 3-1/2" x 4-5/8", +.005", Super Stock® Heads, RD, .792" WP, HSF
- 92-2047 Piston, Set, 3-1/2" x 4-5/8", +.010", Super Stock® Heads, RD, .792" WP, HSF
- 92-2048 Piston, Set, 3-1/2" x 4-5/8", +.020", Super Stock® Heads, RD, .792" WP, HSF
- 92-2049 Piston, Set, 3-1/2" x 4-5/8", +.030", Super Stock® Heads, RD, .792" WP, HSF
- 106-5548 Piston, Set, 3-1/2", Standard, DD, .792" WP, 9.44:1 Compression
- 106-5549 Piston, Set, 3-1/2", +.010", DD, .792" WP, 9.44:1 Compression
- 106-5550 Piston, Set, 3-1/2", +.020", DD, .792" WP, 9.44:1 Compression

**3-5/8" Bore Pistons:**

- 92-1120 Piston, Set, 3-5/8" x 5", Standard, Super Stock® Heads, RD, .792" WP, LSF
- 92-1121 Piston, Set, 3-5/8" x 5", +.010", Super Stock® Heads, RD, .792" WP, LSF
- 92-1122 Piston, Set, 3-5/8" x 5", +.020", Super Stock® Heads, RD, .792" WP, LSF
- 92-1123 Piston, Set, 3-5/8" x 5", +.030", Super Stock® Heads, RD, .792" WP, LSF
- 92-1124 Piston, Set, 3-5/8" x 5", +.040", Super Stock® Heads, RD, .792" WP, LSF
- 92-1940 Piston, Set, 3-5/8" x 5", Standard, FD, .792" WP, HSF
- 92-1941 Piston, Set, 3-5/8" x 5", +.010", FD, .792" WP, HSF
- 92-1942 Piston, Set, 3-5/8" x 5", +.020", FD, .792" WP, HSF
- 92-1943 Piston, Set, 3-5/8" x 5", +.030", FD, .792" WP, HSF
- 92-1080 Piston, Set, 3-5/8" x 5", Standard, Super Stock® Heads, LC, .792" WP, HSF
- 92-1081 Piston, Set, 3-5/8" x 5", +.010", Super Stock® Heads, LC, .792" WP, HSF
- 92-1082 Piston, Set, 3-5/8" x 5", +.020", Super Stock® Heads, LC, .792" WP, HSF
- 92-1083 Piston, Set, 3-5/8" x 5", +.030", Super Stock® Heads, LC, .792" WP, HSF
- 92-1084 Piston, Set, 3-5/8" x 5", +.040", Super Stock® Heads, LC, .792" WP, HSF



**4" Bore Pistons:**

- 92-1400 Piston, Set, 4" x 4-1/4", Standard, FD, .792" WP, HSF
- 92-1401 Piston, Set, 4" x 4-1/4", +.010", FD, .792" WP, HSF
- 92-1402 Piston, Set, 4" x 4-1/4", +.020", FD, .792" WP, HSF
- 92-1403 Piston, Set, 4" x 4-1/4", +.030", FD, .792" WP, HSF
- 92-1410 Piston, Set, 4" x 4-1/2", Standard, FD, .792" WP, HSF
- 92-1411 Piston, Set, 4" x 4-1/2", +.010", FD, .792" WP, HSF
- 92-1412 Piston, Set, 4" x 4-1/2", +.020", FD, .792" WP, HSF
- 92-1413 Piston, Set, 4" x 4-1/2", +.030", FD, .792" WP, HSF
- 92-1420 Piston, Set, 4" x 4-5/8", Standard, FD, .792" WP, HSF
- 92-1421 Piston, Set, 4" x 4-5/8", +.010", FD, .792" WP, HSF
- 92-1422 Piston, Set, 4" x 4-5/8", +.020", FD, .792" WP, HSF

**Color:**

- Natural*
- Wrinkle Black Powder Coat*
- Gloss Black Powder Coat*
- Silver Powder Coat*

Comments: \_\_\_\_\_  
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