



**Special Order Information**  
106-6385 Heads for 1984-up bt/1986-2003 xl B2  
Please fax this form to 608-627-1488 when completed

Date \_\_\_\_\_

Dealer # \_\_\_\_\_

Dealer Name: \_\_\_\_\_ Ordered by: \_\_\_\_\_

E mail address: \_\_\_\_\_

Phone # \_\_\_\_\_ Fax # \_\_\_\_\_

*Please complete this form and return it to S&S Cycle Inc. so your special order parts can be processed. This form will ensure that your order will be placed correctly and the heads produced to your specifications. Items ordered per this form must be paid in full before production. Any specifications other than those listed will require a drawing or blueprint, and will only be able to be ordered from November 1<sup>st</sup> through March 1<sup>st</sup>.*

Check the box in each area that describes your specific application

Quantity: \_\_\_\_\_

**Head Set or Single:**

- Set of Heads*
- Front Only*
- Rear Only*

**Assembled:**

- Yes*
- No*

**Engine Style:**

- Twin Cam 88® or 96™*
- Evolution®*
- Sportster®*

**Pushrod Geometry:**

**Twin Cam Options:**

- Stock Twin Cam 99-up bt*
- SA Twin Cam 99-up bt*

**Big Twin (Evolution®) Options:**

- SA Big Twin 84-99*

**Sportster® Options:**

- SA Early 86-90*
- SA Late 91-03*



**Head Bolt Pattern:**

- Twin Cam Stock Head Bolt Pattern*
- 4-1/8" Bore Bolt Pattern (124")*
- 4-3/8" Bore Bolt Pattern (126"/145")*
- Jims 121 Bolt Pattern*
- Specify (Print Required)*

**Chamber Machining:**

- 105cc Chamber (124") Pop Up Piston*
- 93cc (decked) Chamber Machining (126")*
- 105cc Chamber Machining (145")*
- No Chamber Machining*

**Seat Pocket Machining:**

- Normal Machining Seat Pocket*
- No Seat Pocket Machining*

**Machine Valve Guide: (Only answer if no to assembly)**

- Yes, Machine*
- No, do not Machine*

**Install Valve Seats:**

- Install Seats - (defaulted if yes is chosen for assembly)*
- Include Seats but Don't Install*

**Install Valve Guides:**

- Install Guides - (defaulted if yes is chosen for install valve seats or yes is chosen for assembly)*
- Include Guides but Don't Install*

**Valve Guides:**

- 106-2166 Cast Iron*
- 90-2220 Bronze*

**Do you want valves and seals? (Only answer if no to assembly)**

- Yes*
- No*

**Spring Type:**

- 90-2079 .660" lift (Option for cast guide only)*
- 90-2080 .720" lift*
- No Springs Needed (Valves Included) (Only answer if no to assembly)*

**Do you want head hardware? (Only answer if a head set is chosen)**

- Yes (Flanges, Gaskets, Hardware)*
- No*



**Deck Heads:**

- Yes*
- No*

**Deck Heads Amount: (Only answer if yes to deck heads is chosen)**

- 0.000 – 0.100” \_\_\_\_\_ specify*

**Spark Plug Thread:**

- 12mm (defaulted)*

**Compression Release Machining:**

- Yes, Machine*
- No, do not Machine*

**Include Compression Release: (Only answer if yes to compression release machining)**

- Compression Release Plugs*
- Manual Compression Release*
- Electric Compression Release*
- No Compression Release Needed*

**Color:**

- Natural*
- Wrinkle Black Powder Coat*
- Gloss Black Powder Coat*
- Silver Powder Coat*

**Comments:** \_\_\_\_\_

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