Special Order Information
91-3604 Cylinder for 1986-2003
Harley Davidson® Sportster®

Please fax this form to 608-627-1488 when completed

Date_____ **Dealer #**_____

Dealer Name:_____ **Ordered by:**_____

E mail address:_____

Phone #_____**Fax #**_____

Please complete this form and return it to S&S Cycle Inc. so your special order parts can be processed. This form will ensure that your order will be placed correctly and the cylinders produced to your specifications. Items ordered per this form must be paid in full before production. Any specifications other than those listed will require a drawing or blueprint, and will only be able to be ordered from November 1st through March 1st.

Check the box in each area that describes your specific application

Quantity:_____

Pair or Single:

☐ *Set, cylinders only*

☐ *Front only*

☐ *Rear only*

☐ *Kit, w/ cylinders, pistons, rings & gaskets*

Year Model:

☐ *1986-2003*_____

Bore Size:

☐ *3-1/2" (3.500")*

☐ *3-5/8"Bore (3.625")*

☐ *4" Bore*

(Please use the cylinder length min-max that matches the bore size selection)

Cylinder Length: (3-1/2"Bore)

☐ **4.600" – 5.650"**_____

Cylinder Length: (3-5/8"Bore)

☐ **4.600" – 5.795"**_____

Cylinder Length: (4"Bore)

☐ **4.230" – 5.750"**_____

Spigot Length:
**** Max Spigot Length = (case deck – ½ flywheel diameter - .060")*****

☐ *0.500" – 2.00"*_____

Fit Piston: (Only answer if a kit is chosen)

☐ *Fit Pistons*

☐ *No Fitment*

Piston: (Only answer if a kit is chosen)

3-1/2"Bore Pistons:

☐ *92-2016* Piston, Set, 3-1/2" x 4-5/8", Standard, Super Stock® Heads, FD,792" WP, HSF

☐ *92-2017* Piston, Set, 3-1/2" x 4-5/8", +.010", Super Stock® Heads, FD, .792" WP, HSF

☐ *92-2018* Piston,Set,3-1/2" x 4-5/8",+.020",Super Stock® Heads, FD, ,.792" WP,HSF

☐ *92-2046* Piston, Set, 3-1/2" x 4-5/8", Standard, Super Stock® Heads, RD,.792" WP, HSF

☐ *92-20465* Piston, Set, 3-1/2" x 4-5/8", +.005", Super Stock® Heads, RD, .792" WP, HSF

☐ *92-2047* Piston, Set, 3-1/2" x 4-5/8", +.010", Super Stock® Heads, RD, .792" WP, HSF

☐ *92-2048* Piston, Set, 3-1/2" x 4-5/8", +.020", Super Stock® Heads, RD .792" WP, HSF

☐ *92-2049* Piston, Set, 3-1/2" x 4-5/8", +.030", Super Stock® Heads, RD, .792" WP, HSF

☐ *106-5548* Piston,Set,3-1/2",Standard,DD,.792" WP,9.44:1 Compression

☐ *106-5549* Piston,Set,3-1/2",+.010",DD,.792" WP,9.44:1 Compression

☐ *106-5550* Piston,Set,3-1/2",+.020",DD,.792" WP,9.44:1 Compression

3-5/8"Bore Pistons:

☐ *92-1120* Piston, Set, 3-5/8" x 5", Standard, Super Stock® Heads, RD, .792" WP, LSF

☐ *92-1121* Piston, Set, 3-5/8" x 5", +.010", Super Stock® Heads, RD, .792" WP, LSF

☐ *92-1122* Piston,Set,3-5/8" x 5",+.020",Super Stock® Heads,RD,.792" WP,LSF

☐ *92-1123* Piston, Set, 3-5/8" x 5", +.030", Super Stock® Heads, RD, .792" WP, LSF

☐ *92-1124* Piston, Set, 3-5/8" x 5", +.040", Super Stock® Heads, RD, .792" WP, LSF

☐ *92-1940* Piston,Set,3-5/8" x 5",Standard,FD, 792" WP,HSF

☐ *92-1941* Piston,Set,3-5/8" x 5",+.010",FD,.792" WP,HSF

☐ *92-1942* Piston,Set,3-5/8" x 5",+.020",FD,,.792" WP,HSF

☐ *92-1943* Piston,Set,3-5/8" x 5",+.030",FD,,.792" WP,HSF

☐ *92-1080* Piston, Set, 3-5/8" x 5", Standard, Super Stock® Heads, LC,.792" WP, HSF

☐ *92-1081* Piston,Set,3-5/8" x 5",+.010",Super Stock® Heads,LC,,.792" WP,HSF

☐ *92-1082* Piston,Set,3-5/8" x 5",+.020",Super Stock® Heads,LC,.792" WP,HSF

☐ *92-1083* Piston, Set, 3-5/8" x 5", +.030", Super Stock® Heads, LC,.792" WP, HSF

☐ *92-1084* Piston, Set, 3-5/8" x 5", +.040", Super Stock® Heads, LC, .792" WP, HSF

4"Bore Pistons:

- ☐ *92-1400* Piston,Set,4" x 4-1/4",Standard,FD,.792" WP,HSF
- ☐ *92-1401* Piston,Set,4" x 4-1/4",+.010",FD,,.792" WP,HSF
- ☐ *92-1402* Piston,Set,4" x 4-1/4",+.020",FD,.792" WP,HSF
- ☐ *92-1403* Piston,Set,4" x 4-1/4",+.030",FD,.792" WP,HSF
- ☐ *92-1410* Piston,Set,4" x 4-1/2",Standard,FD,.792" WP,HSF
- ☐ *92-1411* Piston,Set,4" x 4-1/2",+.010",FD,.792" WP,HSF
- ☐ *92-1412* Piston,Set,4" x 4-1/2",+.020",FD,.792" WP,HSF
- ☐ *92-1413* Piston,Set,4" x 4-1/2",+.030",FD,.792" WP,HSF
- ☐ *92-1420* Piston,Set,4" x 4-5/8",Standard,FD,.792" WP,HSF
- ☐ *92-1421* Piston,Set,4" x 4-5/8",+.010",FD,.792" WP,HSF
- ☐ *92-1422* Piston,Set,4" x 4-5/8",+.020",FD,.792" WP,HSF

Color:

- ☐ *Natural*
- ☐ *Wrinkle Black Powder Coat*
- ☐ *Gloss Black Powder Coat*
- ☐ *Silver Powder Coat*

Comments: _____

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